BUCKINGHAM® EST. SLATE 1867

AMBER CONSULTING COMPANY

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March 7, 2020 Buckingham Slate Company P. O. Box 8 Arvonia, Virginia 23004-0008

A summary of test results on Buckingham Slate per ASTM C629 Slate Dimension Stone are as follows:

- 1. Water Absorption, C121-15, 0.087 % (ASTM max. for Class I Exterior slate is 0.25%).
- Modulus of Rupture, C120-15a: Across Grain is: 11365 psi (ASTM min. for Class I Exterior slate is 9000 psi). Along Grain is: 10305 psi (ASTM min. for Class I Exterior Slate is 7200 psi)
- 3. Acid Resistance, C217-15a, 0.0004 in. (ASTM max. for Class I Exterior slate is 0.015 in.).
- 4. Density/Specific Gravity, C1353-15a, 174.7 lbs/cu.ft / 2.815. Previous values were 174.5 lbs/cu.ft / 2.815.
- 5. Abrasion Resistance, C1353-15, 20 lw (ASTM min. for Class 1 ExteriorSlate is 8.0 lw)
- 6. Compressive Strength, C170-17, 26695 psi. Previous value was 26970 psi.

Tables 1 thru 6 list the individual tests. From the specimens tested, this variety of slate qualifies as a Class I Exterior/Interior Dimension Slate per the requirements of ASTM C629-15 Table 1 (Specification for Slate Dimension Stone).

Modulus of Rupture and Compression Strength tests were conducted on a Tinius Olsen Testing Machine calibrated February 2020 and a Satec Universal Testing Machine calibrated August 24, 2016 respectively. The Weather Resistance tests were conducted using the hand scraping method. Thickness measurements were taken at three (3) different locations along the scrape track. The average depth of softening was recorded.

Very truly yours,

Thomas H. Olson, Test Engineer

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FINAL RESULTS- Buckingham Slate Company SLATE DIMENSION STONE- Buckingham, Quarry: Arvonia, Virginia

TABLE 1- WATER ABSORPTION (ASTM C121)

Specimen No.	Absorption %		
B1A	0.079		
B2A	0.083		
B3A	0.103		
B4A	0.086		
B5A	0.092		
B6A	0.078		
Average 0.087%	(Exterior 0.25% max		
	ASTM C629)		

TABLE 2 - MODULUS OF RUPTURE (ASTM C120)

S	Specimen No.	Load Perpendicular to Grain Cut Across the Grain psi	Specimen No.	Load Parallel to Grain Cut With the Grain psi
	B1PD	10974	B7PL	10874
	B2PD	11545	B8PL	10266
	B3PD	12323	B9PL	9863
	B4PD	11528	B10PL	11333
	B5PD	9980	B11PL	10316
	B6PD	11842	B12PL	9181
	Average	Across 11365 psi		With 10305 psi
ASTM C629 Exterior Min9000 psi			7200 psi	

TABLE 4 – BULK SPECIFIC GRAVITY/

Total Average (across and with the grain): 10835 psi

TABLE 3 – ACID RESISTANCE (ASTM C217)

Specimen	Depth of Softening	DENSITY/ABSORPTION (ASTM C97)			
No.	inches	Specimen	Absorption	Density	Specific Gravity
B1W	0.0003	No.	%	lb/cu.ft	
B2W	0.0001	B1SG	0.05	174.6	2.816
B3W	0.0008	B2SG	0.05	174.5	2.814
Average	0.0004in.	B3SG	0.04	174.5	2.815
-	(Exterior 0.015 in. max ASTM C629)	B4SG	0.04	175.4	2.813
		B5SG	0.05	174.6	2.816
		Average	0.04%	174.7lb/cu.ft	2.815

TABLE 5 – ABRASION RESISTANCE * (ASTM C1353)

Specimen No.	Index of Abrasion Iw			
B1AR	17			
B2AR	20			
B3AR	23			
Average	20 lw (Exterior 8.0 lw min)			

*Dimension Stone Subjected to Foot Traffic Using a Rotary Platform Abraser

TABLE 6 - COMPRESSION STRENGTH (ASTM C170-15)*

* Load Perpendicular to the Grain/ Cut Across the Grain

Specim No.	en*Area sq. in.	DRY Load Ibs.	Compressive Strength-psi	Specimen No.	*Area sq.in.	WET Load Ibs.	Compressive Strength-psi
B1CD	4.05	143500	35432	B1CW	3.88	86900	22397
B2CD	3.98	118600	28799	B2CW	3.96	82000	20707
B3CD	3.96	128500	32499	B3CW	3.94	80400	20406
B4CD	4.02	115400	28706	B4CW	4.01	86200	21496
B5CD	3.96	137400	34697	B5CW	3.90	81300	20846
Average Dry 32220 psi		Wet 21170 psi					

Average Compressive Strength (Dry and Wet): 26695 psi *Specimen Nominal size- 2 inch cube